

## Minimum Wall Thickness for Watershed Clear

Posted by TotalGeek - 2012/09/12 19:58

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Hi Marco.

Could you advise on the minimum wall thickness on your Watershed Clear please?

Your assistance is always much appreciated.

Regards

Craig.

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## Re:Minimum Wall Thickness for Watershed Clear

Posted by TotalGeek - 2012/09/12 20:00

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Sorry, I should have asked for minimum embossed and engraved details too.

I'll ask the same question for one other material soon, and then I'm set to start printing.

Regards

Craig.

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## Re:Minimum Wall Thickness for Watershed Clear

Posted by TotalGeek - 2012/09/12 22:10

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Argghh. I also forgot to ask if you know what the tolerances were for printing parts in Watershed clear.  
Ie +/- how many millimeters.

Eg. If I printed a 10mmx10mmx10mm cube multiple times, what range of sizes should I expect in the  
cubes I receive after variation from the printing process.

Much appreciated Marco.

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## Re:Minimum Wall Thickness for Watershed Clear

Posted by Marco CM - 2012/09/18 11:01

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Hello Craig,

The variation in print accuracy is extremely low. So far I have yet to find any conclusive documentation  
on what it may be for Clear SLA Plastics such as WaterShed Clear. From my personally experience the

and measurements, the variations are imperceptible. It is safe to say the tolerances would be within 5000-9000th of an inch if not finer.

Sorry I cannot provide any more information at this moment. I will update here when I find out more.

-Marco  
Community Manager

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## Re:Minimum Wall Thickness for Watershed Clear

Posted by TotalGeek - 2012/09/18 19:49

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Hi Marco.

I'm getting a few items together so that they can all be processed in one batch. I'll do some measurements on all items after they have been produced and get you some feedback.

Thank you for your assistance.

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